

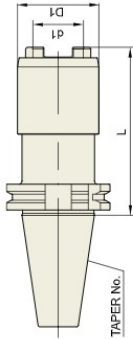
HSK – SYNCHRO TAP Prihvati

SYNCHRO TAPPING CHUCK

SYNCHRO TAPPING CHUCK (QUICK CHANGE TYPE)

SYTC

SYNCHRO GEWINDESCHNEID- SCHNELLWECHSELPUTTER
SYNCHRO TARAUDER À CHANGEMENT RAPIDE
SINCRO MANDRINO PER MASCHIARE
SINCRO PORTAMACHOS DE CAMBIO RAPIDO



DIN 69871 -SK	Taper Accuracy AT3	G Value -	RPM -	Coolant System A
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■ DIN 69871-SK

TAPER No.	MODEL No.	EDP No.	TAP SIZE	MATCHING INSERTS	d1	D1	L	WEIGHT (kg)	Unit: mm
30	SK30-SYTC12-65	P2774207	M3-M12	1	19	36	65	0.50	
	SK30-SYTC20-89	P2774208	M6-M24	2	31	50	89	1.00	
	SK40-SYTC12-65	P2774201	M3-M12	1	19	36	65	1.10	
40	SK40-SYTC20-79	P2774202	M6-M24	2	31	50	79	1.50	
	SK40-SYTC33-115	P2774203	M18-M38	3	48	74	115	3.30	
	SK50-SYTC12-65	P2774204	M3-M12	1	19	36	65	3.00	
50	SK50-SYTC20-79	P2774205	M6-M24	2	31	50	79	3.30	
	SK50-SYTC33-115	P2774206	M18-M38	3	48	74	115	5.20	

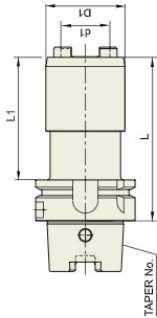
- Feature :
- To compensate for synchronization errors to extend tap life and to improve thread quality
- To compensate for pitch tolerances of taps
- For machine with synchronized spindle
► CATANISI B5.50 taper and inch type products are available.
► For applicable Tap Adapter, please refer to page 195-196.

SYNCHRO TAPPING CHUCK

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SYTC

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DIN 69893 -HSK	Taper Accuracy -	G Value -	RPM -	Coolant System A
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■ DIN 69893/ISO 12164-1-HSK FORM A

TAPER No.	MODEL No.	EDP No.	TAP SIZE	MATCHING INSERTS	d1	D1	L	WEIGHT (kg)	Unit: mm
32A	HSK32A-SYTC12-75	P2774314	M3-M12	1	19	36	75	55	
	HSK30A-SYTC12-72	P2774315	M3-M12	1	19	36	72	46	
	HSK30A-SYTC20-91	P2774316	M6-M24	2	31	50	91	65	
50A	HSK30A-SYTC12-75	P2774301	M3-M12	1	19	36	75	49	
	HSK30A-SYTC12-80	P2774302	M3-M12	1	19	36	80	54	
	HSK30A-SYTC12-120	P2774303	M3-M12	1	19	36	120	94	
63A	HSK30A-SYTC12-152	P2774304	M3-M12	1	19	36	152	126	
	HSK30A-SYTC12-180	P2774305	M3-M12	1	19	36	180	154	
	HSK30A-SYTC20-89	P2774306	M6-M24	2	31	50	89	63	
100A	HSK30A-SYTC33-121	P2774307	M18-M38	3	48	74	121	95	
	HSK100A-SYTC12-75	P2774308	M3-M12	1	19	36	75	43	
	HSK100A-SYTC12-160	P2774309	M3-M12	1	19	36	160	131	
100A	HSK100A-SYTC20-94	P2774310	M6-M24	2	31	50	94	65	
	HSK100A-SYTC20-160	P2774311	M6-M24	2	31	50	160	131	
	HSK100A-SYTC33-127	P2774312	M18-M38	3	48	74	127	98	
100A	HSK100A-SYTC33-160	P2774313	M18-M38	3	48	74	160	131	

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