

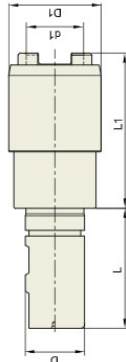
SK – ER TAPPING Prihvati

SYNCHRO TAPPING CHUCK

SYNCHRO TAPPING CHUCK (QUICK CHANGE TYPE)

SYTC

SYNCHRO GEWINDESCHNEID-SCHNELLWECHSELFUTTER
 SYNCHRO TARAUDEUR À CHANGEMENT RAPIDE
 SINCRÒ MANDRINO PER MASCHIARE
 SINCRÒ PORTAMACHOS DE CAMBIO RÁPIDO



■ **STRAIGHT-K**

TAPER No.	MODEL No.	EDP No.	TAP SIZE	MATCHING INSERTS	d1	D1	L	L1	D	Unit: mm
20	K20-SYTC12-46	P2774401	M3-M12	1	19	36	50	46	20	WEIGHT (kg)
	K20-SYTC12-107.5	P2774406	M3-M12	1	19	36	50	107.5	20	
	K25-SYTC12-46	P2774402	M3-M12	1	19	36	56	46	25	
25	K25-SYTC20-74	P2774403	M6-M24	2	31	50	56	74	25	
	K25-SYTC33-107.5	P2774404	M18-M38	3	48	74	56	107.5	25	
32	K32-SYTC12-74	P2774405	M3-M12	1	31	50	60	74	32	

▶ **Feature:**

- To compensate for synchronization errors to extend tap life and to improve thread quality
- To compensate for pitch tolerances of taps
- For machine with synchronised spindle

▶ For applicable Tap Adapter, please refer to page 195-196.

YG-1 TOOLING SYSTEM

TAPPING ER CHUCK

- ER - GEWINDESCHNEIDFUTTER
- MANDRIN DE TARAUDEGE PINCE ER
- MANDRINI PORTAPINZA ER PER MASCHIATURA
- PORTAPINZAS ER PARA MACHOS



DIN 69871-SK

DIN 69893/ISO 12164-1-HSK

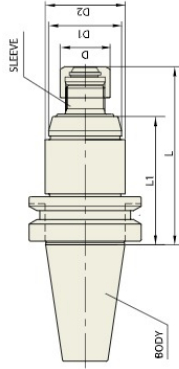
CBT (BT DUAL CONTACT)

JIS B6339/MAS 403-BT

TAPPING ER CHUCK

TAPPING ER CHUCK

ER - GEWINDESCHNEIDFUTTER
 MANDRIN DE TARALDAGE PENCE ER
 MANDRINI PORTAPINZA ER PER MASCHIATURA
 PORTAPINZAS ER PARA MACHOS



TER

JIS B6339 -BT
 AT3
 G Value
 RPM
 Coolant System A

JIS B6339/MAS 403-BT

TAPER No.	MODEL No.	EDP No.	D	D1	D2	L	L1	NUT	WEIGHT (kg)
40	BT40-TER16-100	P2774159	28	41	45	100	68.4	ER16	1.45
	BT40-TER16-150	P2774160	28	41	45	150	118.4	ER16	2.00
	BT40-TER32-110	P2774161	50	58	63	110	72	ER32	2.20
	BT40-TER32-150	P2774162	50	58	63	150	112	ER32	2.70
50	BT50-TER16-115	P2774163	28	41	45	115	79.4	ER16	3.95
	BT50-TER16-150	P2774164	28	41	45	150	114.4	ER16	4.35
	BT50-TER32-120	P2774165	50	58	63	120	83	ER32	4.70
	BT50-TER32-150	P2774166	50	58	63	150	113	ER32	5.20

▶ CATANUS R5.50 Taper and Inch type products area available.
 ▶ ER collet of page 95-97, and Tap ER collet of page 98-99 are applicable.

YG-1 TOOLING SYSTEM

TAPPING CHUCK

- GEWINDESCHNEID - SCHNELLWECHSELFUTTER
- TARAUDER À CHANGEMENT RAPIDE
- MANDRINO PER MASCHIARE
- PORTAMACHOS DE CAMBIO RAPIDO



- DIN 69871 -SK
- DIN 69893/ISO 12164-1-HSK
- JIS B6339/MAS 403-BT
- STRAIGHT-K
- DIN 228-MTA
- ACCESSORY TAP ADAPTER